# 2001 RODRIGUEZ

# CATALOG





#### 2001 SPECS FOR:

STELLAR FOR WOMEN
STELLAR TOUR FOR WOMEN
ARROW FOR MEN
ADVENTURE FOR MEN
TEST PILOT TANDEM
TOUCAN TANDEM
EIGHT BALL CONVERTIBLE
CUSTOM FRAMES
CUSTOM TANDEMS



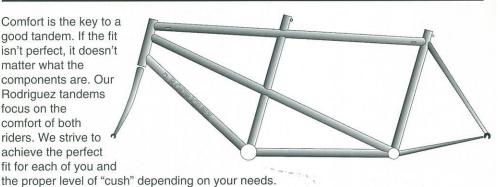
#### AVAILABLE ONLY AT:

R+E CYCLES
5627 UNIVERSITY WAY NE
SEATTLE, WA 98105
206.527.4822
FAX 206.527.8931

e-mail Sales@Rodcycle.com http://www.rodcycle.com

# CUSTOM TANDEM FRAMES

Comfort is the key to a good tandem. If the fit isn't perfect, it doesn't matter what the components are. Our Rodriguez tandems focus on the comfort of both riders. We strive to achieve the perfect fit for each of you and



\$600

27 years of designing, building and riding tandems has given us a unique and broad range of experiences which enables us to create the perfect tandem for you. When you take a personalized test ride with us, you'll see why RODRIGUEZ tandems are the best!!

#### Base Frame Price - \$1899.99

Includes:

•Tig-welded; Rodriguez butted cro-mo frame & fork •4-water bottle, rack, & canti braze on

Pump peg •Your choice of any one color paint job

FI	RAME	CONST	RUCTION	UPGRADES

Fillet brazed

Aluminum 7000 series	\$700
PAINT UPGRADES	
Non stock color upcharge (per color)	\$100
2-color simple fade paint job	\$100
2-color superfade paint job	\$125
2-color inside out fade paint job	\$125
Panel Mask	\$150
Marbelizer paint	\$100
Kameleon Paint	\$100
BRAZE-ON UPGRADES	
S&S coupling	\$1,800
Custom multi-shaped tube set	\$325

S&S coupling	\$1,800	
Custom multi-shaped tube set	\$325	
Softride ready (includes beam)	\$599	
Paint Softride beam to match	\$85	
Zefal pump painted to match	\$69	
Internal top tube cable routing	\$140	
Internal down tube cable routing	\$176	
Internal chain stay cable routing	\$88	
Chain hanger	\$18	
Drum brake braze-on	\$55	
Stoker controls for drum brake	\$40	
Rear rack braze-ons	\$28	
Extra eyelets (pair)	\$30	
Front rack	\$53	
Custom spoke holder (chain stay)	\$100	



#### PARTS KITS FOR CUSTOM TANDEMS

#### THUNDER

Head Set FSA A-head

Brake/Shift levers Shimano ultegra Bar-end

Cranks Alloy Tandem
Captain Stem A-Head 1 1/8"

Brakes Dia-Compe Canti. or LX V-Brakes

Stoker Stem Rodriguez Adjustable Front Derailleur Shimano Sora Triple

Rear Derailleur Shimano Sora Triple

Tires Michelin Axial Kevlar/Cyclepro Kevlar

Botom Brackets Shimano Sealed

Rims Sun Metal ZJ 18 or Alloy 48 hole
Rear Hub Hope (26") or Shimano XT (700c)
Front Hub Deore (26") or Shimano XT (700c)

Handle Bars Alloy

Spokes DT Stainless
Cog Set Hyperglide 9-sp
Seats Rodriguez Gel

\$1199.99

#### IGHTNING.

Head Set FSA Ahead

Brake/Shift levers Campy Veloce Ergo Cranks Sugino Tandem Captain Stem Alloy A-Head 1 1/8"

Brakes Dia-Compe Cantilever or LX V-Brake

Stoker Stem
Front Derailleur
Rear Derailleur
Rear Derailleur
Rear Derailleur
Rear Derailleur

Tires Cyclepro Kevlar/Michelin Axial Kevlar

Botom Brackets Shimano Sealed

Rims Sun Metal ZJ 18 or Velocity 48 hole

Rear Hub Hope Cassette 145mm Front Hub Shimano XT

Handle Bars
Spokes
Cog Set
Seats
Serfas Cosmos

\$1899.99

#### HURRICANE

Head Set Chris King Sealed Brake/Shift levers Campy Chorus Ergo

Cranks Campagnolo Veloce Tandem

Captain Stem Alloy A-Head 1 1/8"

Brakes Deore XT Cantilever

Brakes Deore XT Cantilever Stoker Stem Rodriguez Adjustable

Front Derailleur Campagnolo Racing Triple

Rear Derailleur Campagnolo Racing Triple
Tires Kevlar Mich/Tioga/Conti

Botom Brackets Phil Wood Titanium

Rims Velocity Aero Rear Hub Phil Wood Ca

Rear Hub Phil Wood Cassette 145mm

Front Hub Phil Wood Handle Bars TTT Alloy

Spokes DT Stainless w/alloy nipples

Cog Set Hyperglide 9-sp

Seats Giro Fizik Titanium

\$2299.99









### UPGRADES (add to the base price of the frame)

FRAME CONSTRUCTION UPGRADES	
• Lugged	\$350
Fillet brazed	
FORK UPGRADES	
Kinesis Alloy	\$100
Custom built with frame	\$250
Easton EC30 Carbon	\$215
Time Equipe Pro Feather	\$430
TUBING UPGRADES	
True Temper OX Platinum	\$100
Columbus Metax	\$125
Reynolds 853	\$150
Scandium Aluminum	\$875
PAINT UPGRADES	
Non stock color upcharge (per color)	\$100
2-color simple fade paint job	\$100
2-color superfade paint job	\$125
Panel Mask	\$150
Marbelizer paint	\$100
Kameleon Paint	
BRAZE-ON UPGRADES	
Wish bone seat stays	
S&S coupling	\$579
Custom ovalized tube set	\$100
Softride ready (includes beam)	\$475
Paint Softride beam to match	\$85
Zefal pump painted to match	\$69
Internal top tube cable routing	\$88
Internal down tube cable routing	
Internal chain stay cable routing	\$88
Front derailleur braze-on	\$55
Cantilever bosses (rear, includes cable stop)	\$70
V-Brake bosses (rear, no cable stop)	\$50
Chain hanger	\$18
Braze-on for 3rd bottle cage	\$22
Front rack braze-ons (Brand)	
Rear rack braze-ons	\$28
• Extra eyelets (pair)	\$30
Hidden fender mounts (rear)	
<ul> <li>Custom spoke holder (chain stay)</li> </ul>	\$100

# CUSTOM FRAME (complete)

### Base Frame Price - \$899.99

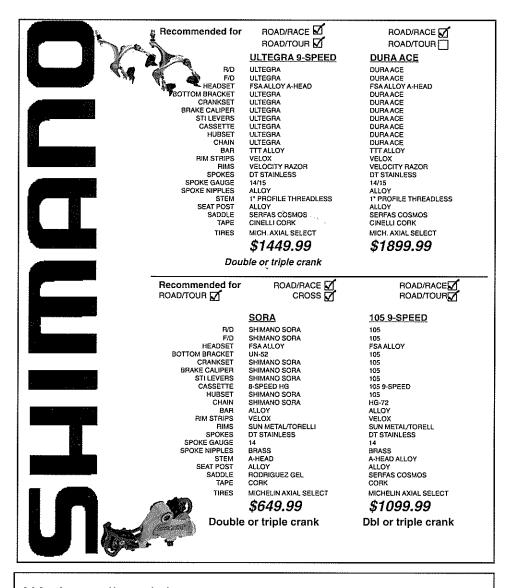
#### Includes:

- •Tig-welded construction
- •True Temper Verus tubing
- Cro-moly fork
- •2-water bottle braze ons
- Pump peg
- Your choice of any one color paint job



For \$899.99, you'll get a handbuilt, custom crafted frame to fit your body measurements exactly. If you'd like a bit more than the 'meat and potatos' features, we can add any upgrades you like. See Upgrades section to the right.





We have listed the most common component groups that we use when building a custom bike. If you prefer a different group than is listed, let us know and we'll work up a quote for you.

Prices on component groups are current at the time of printing, but are subject to change without notice.



# DOUBLE YOUR FUN!



Comfort is the key to a good tandem. If the fit isn't perfect, it doesn't matter what the components are. Our Rodriguez tandems focus on the comfort of both riders. We strive to achieve the perfect fit for each of you and the proper

level of "cush" depending on your needs.

26 years of designing, building and riding tandems has given us a broad range of experiences which enables us to create the perfect tandem for you. When you take a personalized test ride with us, you'll see why *RODRIGUEZ* tandems are the best!!

Our 2001 lineup sports 3 models of production tandems, and the finest custom tandems available (see other side of this poster for customs)



# TEST PILOT

Frame
Brakes
Brake levers
Cranks
Shifters
Front Derailleur
Rear Derailleur
Tires
Botom Brackets
Rims
Rear Hub
Front Hub
Head set
Spokes

Paint Decals

Seats

Freewheel

Dia-Compe Cantilever Aero Tecktro Alloy 170mm w/Alloy rings Ultegra Bar-con Shimano Sora Shimano Sora Michelin Axial kevlar Shimano sealed 48 hole alloy Shimano XT Suzue Sealed FSA A-head **DT Stainless** Black Black w/gold outline Shimano Cassette Rodriguez trico

\$2299.99



# Frame Brakes Crank: Shifted Front Rear Ta Tires Botor Rims Rear Front Head Spoke Pain Deca Free Season

**Brakes** Cranks Shifters Front Derailleur Rear Derailleur Bar Tape **Tires** Botom Brackets Rims Rear Hub Front Hub Head set Spokes Paint Decals Freewheel Seat

Cro-mo butted Dia-Compe Cantilever Sugino Tandem Campagnolo Veloce Ergo Shimano Sora Campagnolo Veloce Cinelli Black cork Michelin Axial kevlar/Cyclepro kevlar Campagnolo Veloce Velocity 48 hole/Sun ZJ18 Hope Cassette Phil Wood FSA A-head **DT Stainless** Inside out fade Black w/gold outline Shimano Cassette Rodriguez trico

\$3499.99 \$3999.99 Softride



# PECIFICALLY FOR WOMEN



We think that most people will agree that the world is designed for right handed people. However, it's primarily the lefties that are most aware of this.

In a similar manner, bicycles are designed for men. It is tough for the average female to find a bicycle that is designed to provide her with a perfectly comfortable fit. That is why ROD-

RIGUEZ designs and builds the STELLAR, a unique model of bicycle, tailored exclusively to fit women. Womens' bodies are proportioned differently than mens' and this bike is designed to womens' proportions.





You'll find that the STELLAR allows you to sit a little more upright making your shoulders, arms, back, neck and hands be comfortable. It is designed to sit you in such a manner that you even find that the seat is comfortable!! These bikes are produced in 4 sizes 46, 49,51, and 54 cm, to fit people from approx. 4'11' to 5'9". The top tube is the same size or shorter than the seat tube (depending on the size of the bike) which is something you won't find on standard bicycles. You'll also notice that the top tube is sloped upwards from the seat tube. This raises your handlebars without needing a special stem. No more bending down to reach your bars!

The frame is designed around a pair of equal size wheels that are slightly smaller than is found on traditional men's racing bikes. These wheels are lighter and make climbing hills a lot easier. We use a little shorter crank arm making the STELLAR easier to pedal. A triple chainring makes hill climbing a breeze. Our "sport" geometry is perfect for day riding, century riding, supported tours or basic everyday riding. Our "touring" geometry, provides extra clearance for wider tires and accommodates cantilever brakes. You can take it on day rides or around the world.

The Stellar bikes have been designed, built and assembled by hand at our shop in Seattle, USA. The frame carries a lifetime warranty and we include a 3 year warranty on its hand built wheels. The Sport and Touring models are painted a deep "Night Sky Purple" and the Stellar 2000 uses our exquisite unique finish, that you'll just have to see to believe. And of course, for an additional charge you can choose to have your bike custom painted in any manner you'd like.

The Stellar Sport is our best selling Stellar. It's great for just about any non-extreme application. Great for commuting, day touring, sport triathlons, organized rides, training, or just havin' fun! I comes equipped with Shimano Sora at \$1099, or Campagnolo Mirage/Veloce

Campy Mirage/Veloce at \$1399.

Shimano Sora Double butted cro-moly Frame/fork Shimano Sora Triple Derailleurs Shimano Sora Brakes Shimano Sora Triple Cranks Shimano Sora STI Levers Sun Metal 13II alloy Handbuilt 3-year warranty Handbuilt 3-year warranty Rims Wheels Shimano Sora Hubs

Viscount Seat Midnight Sky Purple Paint

\$1099.99

Our Stellar Tour gives you the same great fit we offer in all of our Stellars. Additionally, it has clearance for wider touring tires, powerful cantilever brakes, and braze ons for front and rear racks. Our customers tell us they've never ridden such a comfortable bike before.

Shimano Sora Double butted cro-moly Frame/fork Shimano Sora Triple Derailleurs Dia Compe Cantilever **Brakes** Shimano Sora Triple Cranks Shimano Sora STI Levers Sun Metal ZJ18 Rims Wheels Shimano Sora Hubs Viscount Seat Midnight Sky Purple

\$1099.99

Paint

Campagnolo Mirage/Veloce

Double butted cro-moly

Campagnolo Mirage

Sun Metal 13II alloy

Campagnolo Veloce

Midnight Sky Purple

Rodriguez Gel

1399.99

Campagnolo Mirage Triple

Campagnolo Veloce Triple

Campagnolo Mirage Ergo

Double butted cro-moly Campagnolo Mirage Triple Dia Compe Cantilever Campagnolo Veloce Triple Campagnolo Mirage Ergo Sun Metal ZJ18 Handbuilt 3-year warranty Handbuilt 3-year warranty Campagnolo Veloce Rodriguez Gel Midnight Sky Purple

1399.99

Our Stellar Race is the leader of the pack. Again, the heart of this bike is its great fit. However it is enhanced by using OX Platinum Tubing- the lightest strongest tubing, an aluminum fork and a limited edition paint job. Since the Stellar is designed and made in the Northwest, we've taken into consideration the challenging hills. You can select to outfit your Stellar Race with either a double or a triple crankset. Fast and comfortable, you can race it or just ride it fast.

True Temper OX Platinum Frame Kinesis Aluminum Fork Campagnolo Veloce Parts Campagnolo Veloce Ergo Levers Velocity Razor Rims Handbuilt 3-year warranty Wheels Serfas Racing Seat

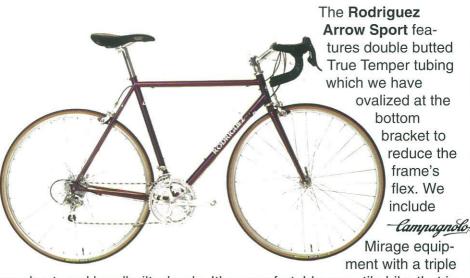
Green/Purple Kameleon Paint

\$1799.99

## SPECIFICALLY FOR MEN



Our mens' bikes the Rodriguez Arrow Sport and Adventure Tour are back along with a new model, the Arrow Race. All three of the models are meticulously handbuilt, hand painted, and hand assembled here in Seattle.



crankset, and handbuilt wheels. It's a comfortable versatile bike that is perfect for a full day's ride.

The **Rodriguez Adventure** is a full on touring bike with rack braze ons, cantilevers, clearance for wider tires and low gears. The *Campagnolo*: Mirage equipment is durable and touring friendly. The Asphalt Black paint matches anything and your bike won't scream "steal me", no matter where you're at.

The Arrow Racing model is an all out, kick ass, go fast, testosterone charged, machine. This is the bike Popeye dreams of! (It's the next best thing to spinach.) Handbuilt with True Temper OX Platinum (made in the USA tubing), —Campagnolo: Veloce equipment, handbuilt go fast wheels and a Ferrari Red paint job, it's ready to be at the front of any pack.

#### When you are looking to spend a thousand dollars or more on a bike, a hand built, locally made bike is a better value!

The *Rodriguez Arrow* is carefully handbuilt, every step done by hand, by humans. We carefully design the angles and lengths for each size of bike. One at a time, the tubes are cut with precision care. The seat and down tubes are individually ovalized at the bottom bracket, reducing the frame's flex. Each weld is hand done by a skilled welder. The bicycle is assembled by a professional mechanic - even the wheels are handbuilt! Every process is done by a human. Not one of the steps is done by an automated machine.

It makes a difference! True Temper Verus Frame/fork Campagnolo Mirage Triple Derailleurs Campagnolo Mirage Brakes Campagnolo Veloce Cranks Campagnolo Mirage Levers Torrelli Master Rims Handbuilt 3-year warranty Wheels Campagnolo Mirage Hubs Viscount Seat Dark Blue Paint \$1399.99

Race
OX Platinum
Campagnolo Veloce
Campagnolo Veloce
Campagnolo Veloce
Campagnolo Veloce
Torrelli Master
Handbuilt 3-year warranty
Campagnolo Veloce
Rodriguez Gel
Ferrari Red w/white panel
1799.99



Say hello to the *Rodriguez Adventure*. In the past, our touring bikes have only been offered on a custom basis. In 1999, we built a limited number of production touring bikes for men. It was a great success! Now the Rodbikes for men. It was a great success! All of these

riguez Adventure is one of our hottest selling bikes! All of these bikes are built with all of the care and attention to detail that you've come to expect from us. If you're ready to check out a fantastic, traditional hand built touring bike at an unbelievable price, come on in and check out the Campy equipped Rodriguez Adventure!

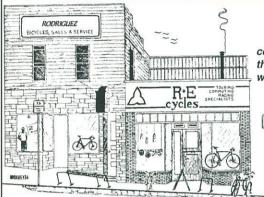
Frame/fork
Derailleurs
Brakes
Cranks
Levers
Rims
Wheels
Hubs
Seat
Paint

Campagnolo Mirage/Veloce
Double butted cro-moly
Campagnolo Mirage Triple
Dia Compe Cantilever
Campagnolo Veloce Triple
Campagnolo Mirage Ergo
Sun Metal ZJ18
Handbuilt 3-year warranty
Campagnolo Veloce
Rodriguez Gel
Midnight Sky Purple
1399.99

# **RODRIGUEZ BICYCLES**

AVAILABLE ONLY AT:
R+E CYCLES
5627 UNIVERSITY WAY NE
SEATTLE, WA 98105
206.527.4822
FAX 206.527.8931
e-mail Sales@Rodcycle.com
http://www.rodcycle.com

# ABOUT US



For more than a quarter of a century, we have been building some of the finest hand-built custom bikes in the world. In 1996, we added a hand-built production model to our line-up, the

Stellar. In 2001 we are offering 10 models of hand-built production bicycles at extremely competitive prices. Here are a few words about how we've been able to do it:

Was your bicycle mass produced over seas, packed into a box, sold to a

distributor, shipped to the U.S., sold to a retailer, assembled from a box, and then sold to you? Or was your bicycle hand-built right here in the city of Seattle by people you know on a first name basis?

The words 'hand-built' in manufacturing a bicycle mean that a human, as opposed to a machine, cut, welded, and painted that bicycle. 'Hand-built' stands for higher attention to detail, much more limited production, tighter tolerances during alignment, the ability to customize things about one specific bicycle during production, and the comfort of knowing that your bicycle is special. In the past, the words 'hand-built' were usually accompanied by a significantly higher price. At R+E Cycles, we can hand build your bicycle for the same price that you would pay for a mass produced bicycle!

A hand-built production bike at the price of a bike in a box? Most people are aware that a large company with a mass produced product can buy in huge quantities and receive price breaks, or move their manufacturing from country to country looking for better labor rates. So how does a small manufacturer like R+E Cycles produce a hand-built production bicycle, and sell it for the same retail price as the mass production bike? A lot of customers ask that question. Other shop owners and bike manufacturers are often curious too. They sometimes think it's too good to be true.

The answer is pretty simple. When you purchase something from us that we manufactured, you are buying factory direct. That might sound like a buzz word of the 90's, but when you come in to our store, you can walk down the stairs to meet and talk to the folks that will design, build and paint your bike. When you purchase a Rodriguez bicycle, it is produced, and then sold to you. We don't have any "middle men", sales reps, shipping fees, import taxes or overseas expenses. And we also eliminate the price of the box!

If you are thinking of spending around a thousand dollars for your next bike we invite you to tour our facility and meet the builders. You can have a face to face discussion with them about your "steed". We can even include a photo album of its construction.

R+E Cycles began as a repair shop in the early 1970's. Our founder, Angel Rodriguez, took a keen interest in the frame as the main component of the bicycle and immediately ran off to France to study frame-building under the tutelage of the now deceased Alex Singer, perhaps the best frame builder of his time. These skills have evolved over time, making RODRIGUEZ one of the best custom frame shops of all time.

Our frames are built around the philosophy that customization is a major component of your bicycle. We will tailor your bicycle, whether it is a mountain bike, tandem or road machine, to fit your body measurements as well as your riding style. No two of our custom frames are alike.

Our staff is as varied as our customer base. We have road racers, die hard tandem riders, mountain bike addicts, triathletes and tourists. Some of us ride hard and set world records, others of us ride for fun. But we are all enthusiastic about cycling and helping others to enjoy the sport as much as we do.

We build bicycles for weekend warriors, fair weather riders, blind stokers, one armed biathletes and middle-aged folks who want to get back in shape and be comfortable while riding. Whatever your cycling needs, contact us and we'll make it happen.

Whatever your cycling needs, contact us and we'll make it happen.

Our bicycle shop has been in the same area of Seattle (University District) since 1973. From the beginning, R+E Cycles has been on a mission to make cycling more fun, available, and

accepted in our area.

One of the special features of our shop are cameras located in the store showing the frame builders as they build bicycles live as you watch.

We also offer vacation packages if you'd like us to arrange a visit our store and enjoy the sites of the Pacific Northwest.

We build custom bikes for people in the Northwest, as well as people all over the U.S. and Canada (once in a while even outside those borders). We understand that in purchasing a custom bike, you may want or need things that are not included in this catalogue, and we will work over the phone, fax, e-mail, and yes, even the postal service to provide you with what you need. If what you need or want is not in this catalogue, just contact us and we'll talk.

#### 3000 miles in record time

In 1984, Estelle Gray (now co-owner of R+E Cycles) and Cheryl Marek took off from Santa Monica, California on a RODRIGUEZ Custom Tandem, and arrived in New York in a Women's world record time of 10 days, 22 hours, and 48 minutes! That time was only 1 hour behind the Men's time!



"I liked the bike so much, I bought the company!" says Estelle.

This is the photo from the Guiness book of World Records.